BAB IX

KESIMPULAN DAN DISKUSI

Polylimonene carbonate merupakan suatu polimer baru hasil reaksi dari limonen oksida dan karbondioksida dengan bantuan katalis BDI-*Zinc acetate*. Polimer ini memiliki karakteristik yang mirip dengan polistirena. Dan diharapkan polimer ini dapat digunakan sebagai pengganti polistirena yang merupakan salah satu fraksi dari minyak bumi , dimana persediaan minyak bumi di dunia semakin lama semakin menipis.

Pabrik *polylimonene carbonate* ini rencana didirikan di daerah Pandaan, Jawa Timur dengan kapasitas 514.500 kg/tahun dengan total investasi yang dibutuhkan sebesar Rp 187.920.337.539,36. Dari analisa ekonomi dapat disimpulkan bahwa pabrik ini tidak layak didirikan. Hal ini dikarenakan harga bahan baku dan biaya utilitas jauh melebihi biaya penjualan, sehingga pabrik selalu mengalami kerugian.

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